

STEAM BENT SHELL MOLD

STAINLESS PIPE CAN BE PURCHASED FROM RYERSON TULL @ \$75 PR FT

1. DRILL .406 DIA HOLES IN FLANGES.
2. ALIGN FLANGES USING BLOTS AND NUTS TO PIPE WITH .125 GAP BETWEEN FLANGES AND WELD.
3. USING BAND SAW SPLIT PIPE IN .125 GAP AREA AT FLANGES.

DET	QTY	MTL	DESCRIPTION
1	1	304 SST	14.00 ID X 7.0 X .38 WALL PIPE
2	2	304 SST	.375 X 3.00 X 7.00
3	2	SST	.375-16 X 1.25 SHCS
4	2	SST	.375 FLAT WASHER
5	2	SST	.375-16 JHM NUT

