

TOM LUG/ALUMINUM CHANNEL/BRASS INSERT

DET 1  $\frac{3}{4}$  X 1.0 X  $\frac{1}{8}$  ALUMINUM CHANNEL

DET 2  $\frac{3}{8}$  DIA BRASS ROD

.03 X 45 DEG  
TYP

12-24 THD THRU

TYP  
0.1250

0.7500

1.0000

0.8750

$\phi 0.1870$   
TYP

0.3750

1.0000

1.5000

0.2500

