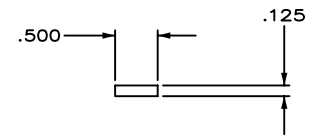


STAVES  
24 REQUIRED



SPLINE  
24 REQUIRED

### 14"-24 STAVE SHELL LAYOUT

DIMENSIONS IN INCHES  
SHELL DEPTH NOT SHOWN  
SHELL THICKNESS AFTER MACHINING  $\frac{5}{16}$ "